



PRODUCT INFORMATION

CRELOY

HI981C

Polycarbonate/ABS alloy, unfilled, well balanced properties

Properties		Test method	Unit	Values
Physical	Specific gravity	ASTM D792	-	1.14
	Moisture absorption 24h at 23°C	ASTM D570	%	-
	Mould shrinkage (flow)	Cresin Method	%	0.3 ~ 0.5
	Mould shrinkage (transverse)	Cresin Method	%	0.4 ~ 0.7
Mechanical	Izod notched impact	ASTM D256	kg.cm/cm	65
	Tensile strength	ASTM D638	kg/cm ²	550
	Elongation	ASTM D638	%	100
	Flexural strength	ASTM D790	kg/cm ²	800
	Flexural modulus	ASTM D790	kg/cm ²	23,000
	Rockwell hardness	ASTM D785	R-Scale	115
Thermal	Melting point	ASTM D3418	°C	-
	HDT	ASTM D648	°C (18.5kg/cm ²)	110
			°C (4.6kg/cm ²)	120
Flammability	UL 94	-	HB	

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