



# PRODUCT INFORMATION

**CRELENE**

**G504**

**Polypropylene (PP), 20% glass fiber reinforced for injection molding**

Properties		Test method	Unit	Values
Physical	Specific gravity	ASTM D792	-	1.03
	Moisture absorption 24h at 23°C	ASTM D570	%	-
	Mould shrinkage (flow)	Cresin Method	%	0.4 ~ 0.6
	Mould shrinkage (transverse)	Cresin Method	%	0.4 ~ 0.8
Mechanical	Izod notched impact	ASTM D256	kg.cm/cm	10
	Tensile strength	ASTM D638	kg/cm <sup>2</sup>	750
	Elongation	ASTM D638	%	3
	Flexural strength	ASTM D790	kg/cm <sup>2</sup>	1,100
	Flexural modulus	ASTM D790	kg/cm <sup>2</sup>	40,000
	Rockwell hardness	ASTM D785	R-Scale	110
Thermal	Melting point	ASTM D3418	°C	160
	HDT	ASTM D648	°C (18.5kg/cm <sup>2</sup> )	130
			°C (4.6kg/cm <sup>2</sup> )	155
	Flammability	UL 94	-	HB

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**CRESIN Co., Ltd.**

1415-3, Munbang-ri, Seonnam-myeon, Seongju-gun, Gyeongsangbuk-do, Korea

TEL : 054 - 931 - 1488

FAX : 054 - 931 - 4188

